| Work  | Ord    | or ID          | 660  | 72  |
|-------|--------|----------------|------|-----|
| VVOCK | V)r(ii | er 11 <i>1</i> | ากกบ | / 3 |

Page 1

Item ID:

D3251-041

Accept

Setup Start

Stop



**Revision ID:** 

Item Name: Start Date:

Center Divider

2/3/2011

Thursday, February 03, 2011 2:44:58 PM

Start Otv: 4.00

Rea'd Otv: 4.00



Date: \_\_\_\_\_

**Cust Item ID:** 

Customer:

Reference:

Approvals:

Process Plan: WF

QC:

Date: 11-02-03 Tooling:

SPC (Y/N):

Date: Date:

Start Run



Stop

Sequence ID/ Work Center ID Operation Description

**Revision Nbr** 

Set Up/ **Run Hours**  Tool ID

Tool # Plan

Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr 📑

D3251

Required Date: 2/17/2011

Rev A

100

Waterjet

FLOW CNC Wateriet

FLOW WATER JET

1-Cut as per Dwg D3251

□Dwg Rev:

0.00

0.00

A □Prog Rev:

R113-10

EDG . 063

2029

110

OC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Deburr if necessary

0.00

Memo

0.00

120

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

| Dart | Aero | ospace | Ltd |
|------|------|--------|-----|
|------|------|--------|-----|

|             | Johann |                   |                  |   |                   |      |             |           |                               |                          |
|-------------|--------|-------------------|------------------|---|-------------------|------|-------------|-----------|-------------------------------|--------------------------|
| W/O:        |        | ,                 | WO               | RK ORDER CHANG                            | ES                |      |             |           |                               | , , , , ,                |
| DATE        | STEP   | PRO               | OCEDURE CHAN     | IGE                                       | B                 | /    | Date        | Qty       | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|             |        |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   |                   |      | 4.0         |           |                               |                          |
| Part No     | :      | PAR #:            | Fault Categ      | ory:                                      | _ NCR: \          | es N | o <b>DQ</b> | <b>A:</b> | _ Date: _                     |                          |
| Resolution: |        |                   | Disposition: QA: |   |                   |      | sed:        |           | Date: _                       |                          |
| NCR:        |        | ,                 | WORK ORDE        | R NON-CONFORM                             | ANCE (N           | ICR) |             |           |                               |                          |
| DATE        | STEP   | Description of NC | Initial          | Corrective Action Sect Action Description | ection B n Sign & |      |             | cation    | Approval                      | Approval                 |
|             |        | Section A         | Chief Eng        | Chief Eng                                 | Date              |      | Secti       | on C      | Date: _                       | QC Inspector             |
|             |        |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   |                   |      | }           |           |                               |                          |
|             | -      |                   |                  |   |                   |      |             |           |                               |                          |
| J.          | ا ا    | ~ >               |                  |   |                   |      |             |           |                               |                          |
| 0           | C      |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   |                   |      |             |           |                               |                          |
|             |        |                   |                  |   | İ                 |      |             |           |                               |                          |

140

**Quality Control** 

QC5- Inspect part completeness to step on W/O

Memo

à ulos la

150

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Page 2

Insp.

Memo

0.00

| W/O:    |      |                   | W           | ORK ORDER CHANG              | ES        |         | _          |                               |                          |
|---------|------|-------------------|-------------|------------------------------|-----------|---------|------------|-------------------------------|--------------------------|
| DATE    | STEP | PRO               | OCEDURE CHA | NGE                          | Ву        | Date    | Qty        | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|         |      |                   |             |                              |           |         |            |                               |                          |
|         |      |                   |             |                              |           |         |            |                               |                          |
|         |      |                   |             |                              |           |         |            |                               | ٥.                       |
|         |      |                   |             |                              |           |         |            |                               |                          |
|         |      |                   |             |                              |           |         |            |                               |                          |
| Part No | :    | PAR #:            | Fault Cate  | egory:                       | _ NCR: Ye | s No C  | )QA:       | Date: _                       |                          |
|         | R    | esolution:        | Disposition | on:                          | _ QA: N/C | Closed: |            | Date: _                       |                          |
| NCR:    |      |                   | WORK ORD    | ER NON-CONFORM               | ANCE (NO  | CR)     |            |                               |                          |
| DATE    | STEP | Description of NC | Initial     | Corrective Action Section B  |           |         | rification | Approval                      | Approval                 |
| DAIL    | 0,2. | Section A         | Chief Eng   | Action Description Chief Eng | Sig<br>Da |         | ection C   | Chief Eng                     | QC Inspector             |
|         |      |                   |             |                              |           |         |            |                               |                          |
|         |      |                   |             |                              |           | i       |            |                               |                          |
|         |      |                   |             |                              |           |         |            |                               |                          |
|         |      |                   |             | ·                            |           |         |            |                               |                          |
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| TT OIL    | Oluci    | 11/ | UU   | 075        |   |
|-----------|----------|-----|------|------------|---|
| Thursday, | February | 03, | 2011 | 2:44:58 PM |   |
|           |          |     |      |            | - |

Item ID:

D3251-041

**Revision ID: Item Name:** 

Center Divider

**Start Date:** 

2/3/2011

Start Qty: 4.00 Req'd Qty: 4.00

Required Date: 2/17/2011

Accept



Setup Start



Stop

**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

Process Plan:

QC:\_\_\_\_\_

Date: \_\_\_\_\_

Date:\_\_\_\_\_

SPC (Y/N):

Tooling:

Date: Date:

Start Run



Stop

Sequence ID/ Work Center ID

160

QC

Quality Control

Operation **Description** 

QC3- Inspect Part Finish

Memo

Set Up/ **Run Hours** 

0.00

0.00

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

170

Small Fab

Small Fab

Small Fab

Memo

Memo

Assemble as per dwg D3251

0.00

0.00

y fo3 fr4 (

180

Quality Control

QC5- Inspect part completeness to step on W/O

|   | 1    | <del> </del>      |                           |  |        |      |                |        |                                     |                          |
|---|------|-------------------|---------------------------|--|--------|------|----------------|--------|-------------------------------------|--------------------------|
| W/O:                                    |      |                   | WC                        | ORK ORDER CHANGI                               | ES     |      |                |        |                                     |                          |
| DATE                                    | STEP | PRO               | OCEDURE CHA               | NGE  | Ву     |      | Date           | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
| • |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        | ļ    |                |        |                                     |                          |
| Part No                                 | :    | PAR #:            | Fault Cate                | gory:  | NCR: Y | es N | o. <b>DQ</b> . | A:     | Date: _                             |                          |
|   | R    | esolution:        | Disposition: (            |  |        | Clos | sed:           |        | Date: _                             |                          |
| NCR:                                    |      |                   |                           | ER NON-CONFORMA                                |        |      |                |        |                                     |                          |
|   | 0750 | Description of NC | Corrective Action Section |  |        | gn & | Verifi         | cation |                                     | Approval                 |
| DATE                                    | STEP | Section A         | Initial<br>Chief Eng      | Initial Action Description Chief Eng Chief Eng |        |      |                | ion C  | Chief Eng                           | QC Inspector             |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        | <br>                                |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      | ì              |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |
|   |      |                   |                           |  |        |      |                |        |                                     |                          |

Page 4

Item ID:

D3251-041

Accept

Setup Start



**Revision ID:** 

Item Name:

Center Divider

**Start Date:** Required Date: 2/17/2011

2/3/2011

QC:

Start Otv: 4.00

Rea'd Otv: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: Date:

Date:

Tooling: SPC (Y/N):

Set Up/

Date:

Tool ID

Date:

Tool # Plan

Code

Start

Reject

Qty

Run

Accept

Qty



Stop

Stop

Reject Insp.

Stamp

Number

4 BR 11-3-15

Sequence ID/ Work Center ID

190

Powdercoat

Powder Coating

Operation Description

Black Sandtex(Ref:4.3.5.7) per QS1005 4.3

Run Hours

0.00

OVEN TEMPERATURE:

200

QC Quality Control QC3- Inspect Part Finish

0.00

Memo

Memo

Identify as per dwg & Stock Location/46

0.00

46 11 1103/15

210

Packaging

0.00

0.00

Packaging

| W/O:        |      |                   | WC                                  | ORK ORDER CHANG              | ES      |              |      |          |                               |                          |
|-------------|------|-------------------|-------------------------------------|------------------------------|---------|--------------|------|----------|-------------------------------|--------------------------|
| DATE        | STEP | PRO               | PROCEDURE CHANGE                    |                              |         |              |      | Qty      | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|             | l.   |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              | i       |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
| D           |      |                   | - u o .                             |                              | NOD.    | / N          | . DO | <u> </u> | Data                          |                          |
| Part No     |      | PAR #:            |                                     |                              |         |              |      |          |                               |                          |
| Resolution: |      |                   | Dispositio                          | n:                           | QA: N/  | C Clo        | sed: |          | Date: _                       |                          |
| NCR:        |      |                   | WORK ORD                            | ER NON-CONFORM               | ANCE (I | VCR)         |      |          |                               |                          |
| DATE        | STEP | Description of NC | Description of NC Corrective Action |                              |         | tion B Verit |      |          | Approval                      | Approval                 |
| DATE        | SIEP | Section A         | Initial<br>Chief Eng                | Action Description Chief Eng | Date    |              | Sect | ion C    | Chief Eng                     | QC Inspector             |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             |      |                   |                                     |                              |         |              |      |          |                               |                          |
|             | Ì    |                   |                                     |                              |         |              |      |          |                               |                          |

| Work | Orde | r ID | 66073 |
|------|------|------|-------|
|      |      |      |       |

Thursday, February 03, 2011 2:44:58 PM



Page 5

Item ID:

D3251-041

Accept



Setup Start



**Revision ID:** 

Item Name: Center Divider

Required Date: 2/17/2011

**Start Date:** 

2/3/2011

Start Qty: 4.00 Req'd Qty: 4.00

**Cust Item ID: Customer:** 

Reference:

|     |      | -   |
|-----|------|-----|
| App | rova | is: |

Process Plan:

Date:

Tooling:

Date:

Run Start



Date: \_\_\_\_\_ QC: \_\_\_\_

**SPC (Y/N):** 

Date:

Stop

Stop

Sequence ID/

**Work Center ID** 

**Operation** Description QC21- Final Inspection - Work Order Release Set Up/ **Run Hours**  Tool ID

Tool # Plan Code Accept

Reject Reject Number

Insp.

220

Memo

0.00

0.00

Qty

Qty

Stamp

Quality Control

|             | . oopas |                   |                      |                              |             |              |                                     |                          |              |
|-------------|---------|-------------------|----------------------|------------------------------|-------------|--------------|-------------------------------------|--------------------------|--------------|
| W/O:        |         |                   | W                    | ORK ORDER CHANGI             | ES          |              |                                     |                          |              |
| DATE        | STEP    | PRO               | OCEDURE CH           | Ву                           | Date        | Qty          | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |              |
|             |         |                   |                      |                              | ļ           |              |                                     |                          |              |
|             | :       |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
| Part No     | :       | PAR #:            | Fault Cat            | egory:                       | NCR: Yes    | No <b>DQ</b> | A:                                  | Date: _                  |              |
| Resolution: |         |                   | Dispositi            | on:                          | _ QA: N/C ( | Closed:      |                                     | Date: _                  |              |
| NCR:        |         |                   | WORK ORI             | DER NON-CONFORMA             | NCE (NC     | R)           |                                     |                          |              |
| DATE        | STEP    | Description of NC |                      | Corrective Action Section    |             |              | cation                              | Approval                 | Approval     |
| DAIL        | JILF    | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign<br>Dat |              | tion C                              | Chief Eng                | QC Inspector |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              | ;           |              |                                     |                          |              |
|             |         |                   |                      |                              |             | t<br>t       |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |
|             |         |                   |                      |                              |             |              |                                     |                          |              |

H:\fFQRMS\Quality Assurance\approved QA\NCRWO RevE

## Picklist Print

Thursday, February 03, 2011 2:44:50 PM

Work Order ID: 66073

D3251-041

Parent Item Name: Center Divider





Start Date: 2/3/2011

Required Date: 2/17/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

Parent Item:

IPP B 04.10.26 D3251-1 no longer made in-house IPP C 08.11.13 in-house EC verified by: DD

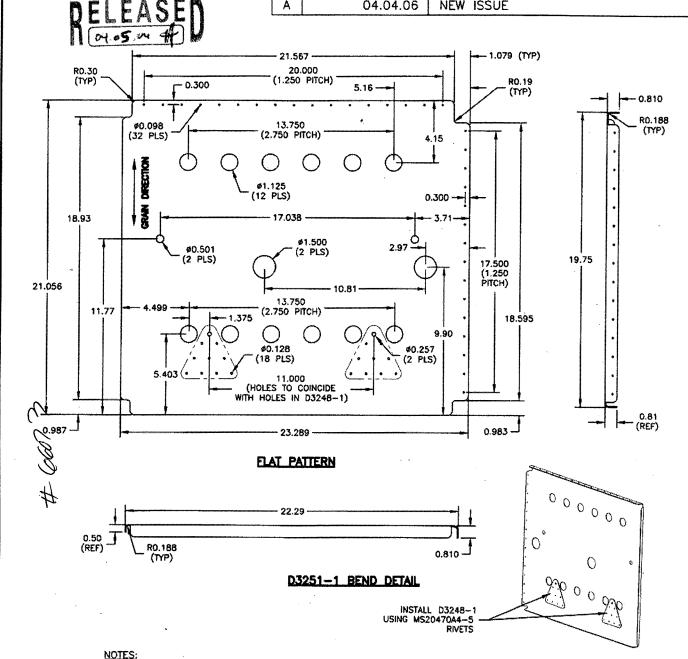
| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location      | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure         | Qty on<br>Hand | Qty per Kit   | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|--------------------------|------------------|-----------------|----------------------------|----------------|---------------|--------------|---------------|----------------|--------|
| D3248-1                         |                        | Manufactured  | No          |                          |                  | 170<br>BC       | Each 6/95                  | 0.0000         | 2             | <u>\$</u>    | lo3 ,         | /14            |        |
| M2024T3S.063                    |                        | Purchased     | No          |                          |                  | 170             | sf                         | 55.9270        | 3.44          | 14.35789     | <u> </u>      | -10            |        |
|                                 |                        |               |             | <u>Location</u><br>MAT22 | 114351           |                 | <u>Oty</u><br>.927<br>.927 | Loc Code       | _<br><u>L</u> | 17018        |               | 4              | )      |
| MS20470AD4-5                    |                        | Purchased     | No          |                          |                  | 100             | Each                       | 1,164.000      |               | 72           | /03           | /4             |        |
|                                 |                        |               |             | Location<br>ST319        | 116410           |                 | <u>Oty</u><br>1164<br>1164 | Loc Code       | _             | 70           | M             | 11689          | 30     |

| W/O:    |   |                   | WO           | RK ORDER CHAN                           | GES      |        |             |            |                                     |                          |
|---------|---|-------------------|--------------|---|----------|--------|-------------|------------|-------------------------------------|--------------------------|
| DATE    | STEP                                    | PRO               | OCEDURE CHAI | EDURE CHANGE                            |          |        |             | Qty        | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
| **      |   |                   |              |   |          |        |             |            |                                     |                          |
|         |   |                   |              |   |          |        |             |            |                                     |                          |
|         |   | ·                 |              |   |          |        |             |            |                                     |                          |
|         |   |                   |              |   |          |        |             |            |                                     |                          |
| Part No | :                                       | PAR #:            | Fault Cate   | gory:                                   | NCR: `   | Yes N  | o <b>DQ</b> | A:         | _ Date: _                           |                          |
| ,       | R                                       | esolution:        | Disposition  | າ:                                      | QA: N/   | C Clos | sed:        |            | Date: _                             |                          |
| NCR:    |   |                   | WORK ORDE    | ER NON-CONFORM                          | MANCE (I | VCR)   |             |            |                                     |                          |
| DATE    | STEP                                    | Description of NC | Initial      | Corrective Action Se Action Description | ection B | ign &  |             | cation     | Approval                            | Approval                 |
|         |   | Section A         | Chief Eng    | Chief Eng                               |          | Date   | Secti       | on C       | Chief Eng                           | QC Inspector             |
|         |   |                   |              |   |          |        |             |            |                                     |                          |
|         |   |                   |              |   |          |        |             |            |                                     |                          |
|         |   |                   |              |   |          |        |             |            |                                     |                          |
|         | _                                       |                   |              |   |          |        | -           |            |                                     | -                        |
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|         | 5-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1 |                   |              |   |          |        |             |            |                                     |                          |
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|         |   |                   |              |   |          | 7      |             |            |                                     |                          |
|         | ]:.                                     |                   |              | ·                                       |          |        |             | <b>-</b> . |                                     |                          |

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|   | DESIGN    | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |                        |  |  |  |  |  |
|---|-----------|----------|--|------------------------|--|--|--|--|--|
|   | CHECKED ( | APPROVED | DRAWING NO.<br>D3251                           | REV. A<br>SHEET 1 OF 1 |  |  |  |  |  |
|   | DATE      |          | TITLE  | SCALE                  |  |  |  |  |  |
|   | 04.04.06  |          | CENTRE DIVIDER (DUA                            | L BATTERY RACK) 1:5    |  |  |  |  |  |
| 1 |           | 04.04.00 | NEW ICCUE                                      |                        |  |  |  |  |  |



1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

D3251-041

4) ALL DIMENSIONS ARE IN INCHES 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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| Dart A | erospac | e Ltd |
|--------|---------|-------|
|--------|---------|-------|

| W/O:      |      |                                       | WO                          | RK ORDER CHANGES              | 3              |            |            |                               | <b>&gt;</b>              |
|-----------|------|---------------------------------------|-----------------------------|-------------------------------|----------------|------------|------------|-------------------------------|--------------------------|
| DATE STEP |      | PROCEDURE CHANGE                      |                             |                               | Ву             | Date       | Qty        | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
| Part No   | :    | PAR #:                                | _ Fault Categ               | jory: l                       | NCR: Yes       | No DQA     | <b>\</b> : | Date:                         |                          |
| Res       |      | esolution:                            | lution: Disposition:        |                               |                | osed:      |            |                               |                          |
| NCR:      |      | W                                     | ORK ORDE                    | R NON-CONFORMAN               | CE (NCF        | <b>R</b> ) |            |                               |                          |
| DATE      | STEP | Description of NC                     | Corrective Action Section B |                               |                | Verific    | ation      | on Approval                   | Approval                 |
| DATE      |      | SIEP Section A                        | Initial<br>Chief Eng        | Action Description  Chief Eng | Sign 8<br>Date |            | Section C  | Chief Eng                     | QC Inspector             |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |
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|           |      |                                       |                             |                               |                |            |            |                               |                          |
|           |      |                                       |                             |                               |                |            |            |                               |                          |

NOTE: Date & initial all entries

| DART AEROSPACE LTD                              | Work Order: ( | e6073       |
|---|---------------|-------------|
| Description: Center Divider (Dual Battery Rack) | Part Number:  | D3251-1     |
| Inspection Dwg: D3251 Rev: A                    |               | Page 1 of 1 |

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| Drawing            | Talaranas     | Actual         | Accept        | Paiast | Method of  | Comments     |  |
|--------------------|---------------|----------------|---------------|--------|------------|--------------|--|
| Dimension          | Tolerance     | Dimension      | Accept        | Reject | Inspection | Comments     |  |
| 21.567             | +/-0.010      | 71.567         | ٧_            |        | T 1801     |              |  |
| 1.250              | +/-0.010      | 1.351          | <u>٧</u>      |        |            |              |  |
| 5.16               | +/-0.030      | \$161<br>1.083 | بز            |        |            |              |  |
| 1.079              | +/-0.010      | 1.683          | >             |        |            |              |  |
| R0.19              | +/-0.030      | 19             | عز            |        | RG.        |              |  |
| 4.15               | +/-0.030      | 4.146          | ڀ             |        |            |              |  |
| 2.75               | +/-0.030      | 7,747          | ` <i>y</i>    |        |            |              |  |
| 0.300              | +/-0.010      | -301           | <b>&gt;</b>   |        | 45.        |              |  |
| 3.71               | +/-0.030      | 3,705          | 1             |        |            |              |  |
| 1.250              | +/-0.010      | (,243          | \$            |        |            |              |  |
| 2.97               | +/-0.030      | 7.97           | <b>&gt;</b>   |        |            |              |  |
| 10.81              | +/-0.030      | 10.807         | سا            |        |            |              |  |
| 9.90               | +/-0.030      | 9,903          | <b>&gt;</b>   |        |            |              |  |
| 18.595             | +/-0.010      | 18.545         | _             |        |            |              |  |
| 0.983              | +/-0.010      | , 985          | >             |        | ,          |              |  |
| Ø0.257             | +0.005/-0.000 | - 257          | ~             |        | V          |              |  |
| 23.289             | +/-0.010      | 23,284         | <b>&gt;</b> - |        |            |              |  |
| 11.000             | +/-0.010      | 10.998         | 8             |        |            |              |  |
| Ø0.128             | +0.005/-0.000 | -128           | يز            |        | V          |              |  |
| 5.403              | +/-0.010      | 5.407          | 7             |        |            |              |  |
| 0.987              | +/-0.010      | , 987          | Ž             |        |            |              |  |
| 11.77              | +/-0.030      | 11.764         | <b>%</b>      |        |            |              |  |
| 4.499              | +/-0.010      | 4,499          | Ĺ             |        |            |              |  |
| 1.375              | +/-0.010      | 1-371          | 1             |        |            |              |  |
| 2.750              | +/-0.010      | 2.748          | *             |        |            | <del></del>  |  |
| Ø1.500             | +0.005/-0.000 | 1.500          | 4             | -      |            |              |  |
| Ø0.501             | +0.005/-0.000 | ,501           | 4             |        | •          |              |  |
| 21.056             | +/-0.010      | 27.056         | V             |        |            | <del>,</del> |  |
| 18.93              | +/-0.030      | 18,93          |               |        |            |              |  |
| Ø <b>(</b> .125    | +0.005/-0.000 | 1.134          | ۲             |        |            |              |  |
| Ø0.098             | +0.005/-0.000 | ,099           | L.            |        | V          |              |  |
| R0.30              | +/-0.030      | (30            | 780           |        | RiGi       |              |  |
| 0.300              | +/-0.010      | 303            | علا           |        | U.         |              |  |
| 0.063              | +/-0.010      | 620)           | 8             |        | V          |              |  |
| Grain along 21.056 | N/A           | , 5,0°,9030.   | <b>%</b>      |        |            |              |  |
|                    |               |                | <del></del>   |        |            |              |  |

| Measured by: | B       | Audited by: | MM       | Prototype Approval: | N/A |
|--------------|---------|-------------|----------|---------------------|-----|
| Date:        | 11-3-10 | Date:       | 11.03.10 | Date:               | N/A |

| Rev | Date     | Change    |               | Revised by | Approv <i>e</i> d |  |
|-----|----------|-----------|---------------|------------|-------------------|--|
| Α   | 04.07.07 | New Issue | P/O D3251-041 | KJ/JLM     |                   |  |
|     |          |           |               |            | 7,0,7             |  |

|         |      |                             |              |  |                 |        |                  |           |                               | a                        |  |  |
|---------|------|-----------------------------|--------------|--|-----------------|--------|------------------|-----------|-------------------------------|--------------------------|--|--|
| W/O:    |      | WORK ORDER CHANGES          |              |  |                 |        |                  |           |                               |                          |  |  |
| DATE    | STEP | PROCEDURE CHANGE            |              |  | E               | Ву     | Date             | Qty       | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
| . ′     |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
| Part No |      | PAR #:                      | _ Fault Ca   | tegory:                                      | NCR:            | Yes N  | lo <b>DQ</b> /   | <b>A:</b> | _ Date: _                     |                          |  |  |
| R       |      | esolution:                  | Disposition: |  | QA: N/C Closed: |        |                  |           | Date:                         |                          |  |  |
| NCR:    |      | W                           | ORK OR       | DER NON-CONFORMA                             | NCE (           | NCR)   |                  |           |                               |                          |  |  |
| DATE    | STEP | Description of NC Section A | Initial      | Corrective Action Section Action Description |                 | Sign & | Verific<br>Secti |           | Approval<br>Chief Eng         | Approval QC Inspector    |  |  |
|         |      |                             | Chief Eng    | Chief Eng                                    |                 | Date   | Jecti            |           | . Office Eng                  | de mapación              |  |  |
|         |      | -                           |              |  | -               |        |                  |           |                               |                          |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               | ·                        |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
|         |      |                             |              |  |                 |        |                  |           |                               |                          |  |  |
|         |      | _                           |              |  |                 |        |                  |           |                               |                          |  |  |
|         |      | 25.0                        |              |  |                 |        |                  |           |                               |                          |  |  |